

an intermediate flow path connecting said receiving port and said sending port therebetween, and

a shape of said receiving port is close to a shape of said discharge port of said die plate.

6. (Amended) The rubber extruding method according to claim 1, wherein said rubber extruded intermediate is a tread rubber for a tire.

8. (Amended) The rubber extruding apparatus according to claim 7, wherein each extruding speed of said rubber extruded intermediate is made uniform at positions along a width direction thereof.

11. (Amended) The rubber extruding apparatus according to claim 7, wherein a preformer is disposed adjacent to said die plate on the upstream side thereof,

said preformer has a receiving port receiving rubber from said extruder,

a sending port feeding the rubber into said inflow port of said die plate and

an intermediate flow path connecting said receiving port and said sending port therebetween, and

a shape of said receiving port is close to a shape of said discharge port of said die plate.

12. (Amended) The rubber extruding method according to claim 7, wherein said rubber extruded intermediate is a tread rubber for a tire.

13. (Amended) The rubber extruding apparatus according to claim 7, comprising a feed means feeding said rubber extruded intermediate to a drum for making a raw tire.